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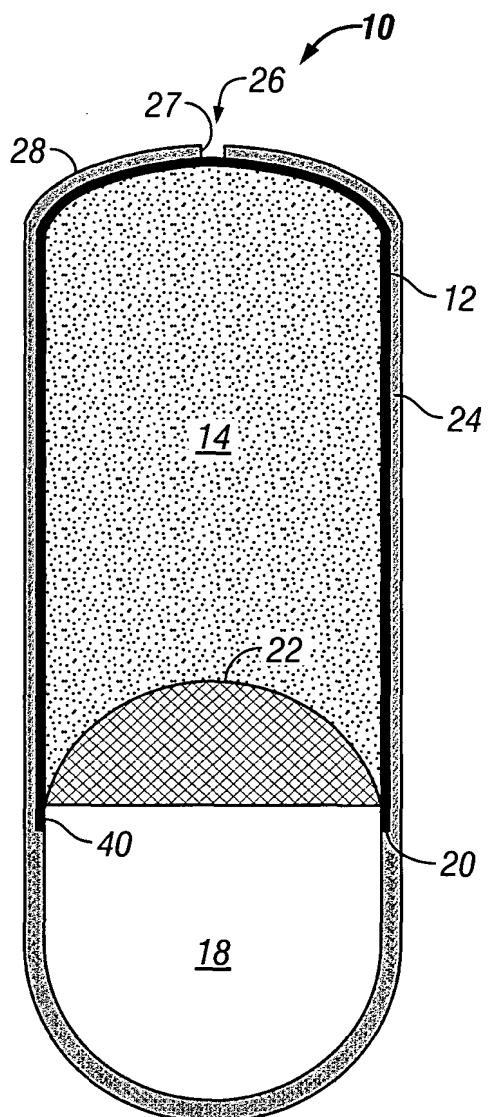


FIG. 1

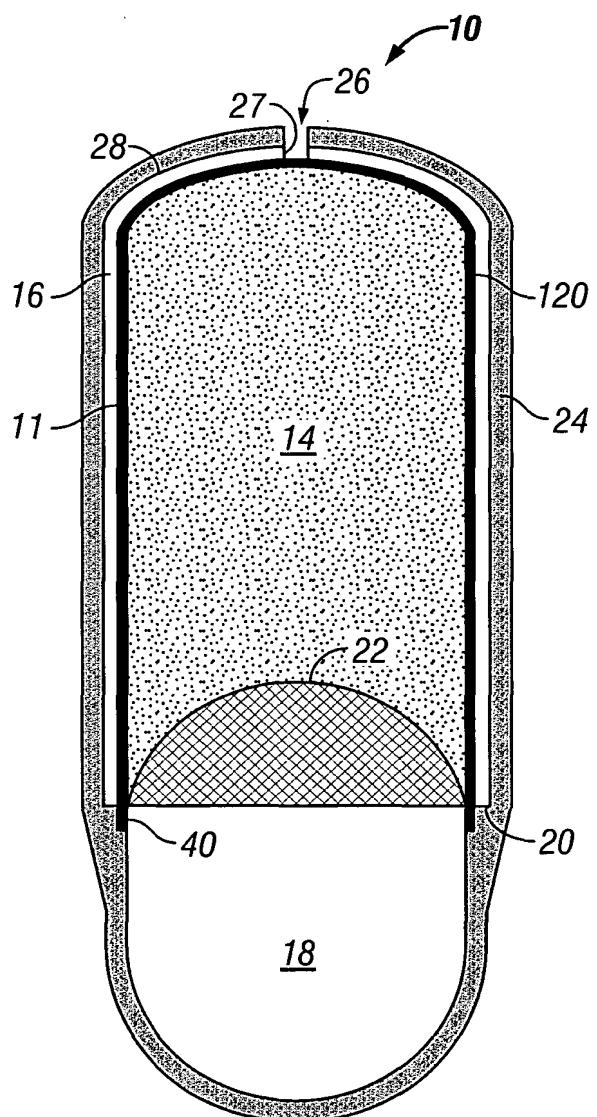


FIG. 2

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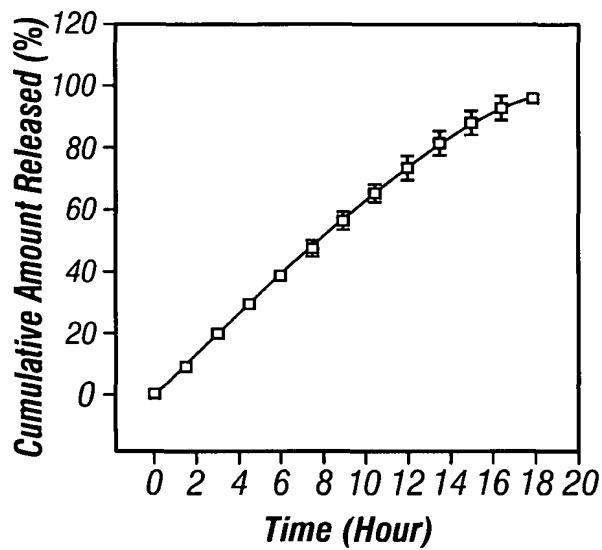


FIG. 3A

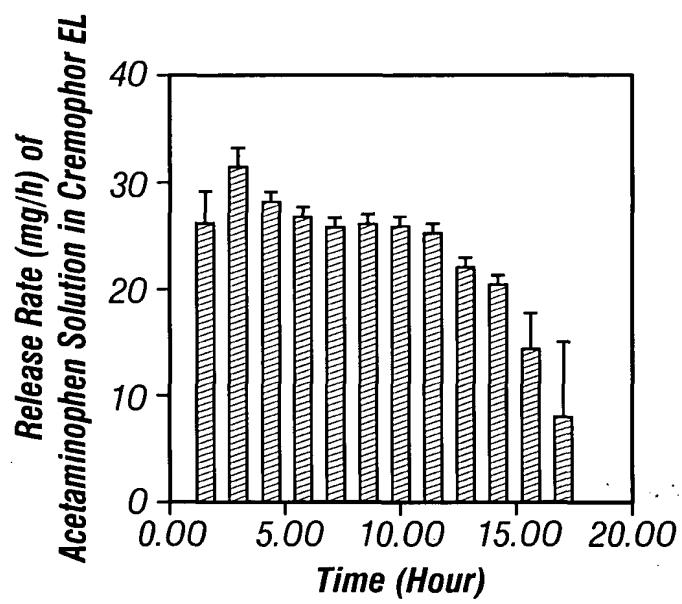


FIG. 3B

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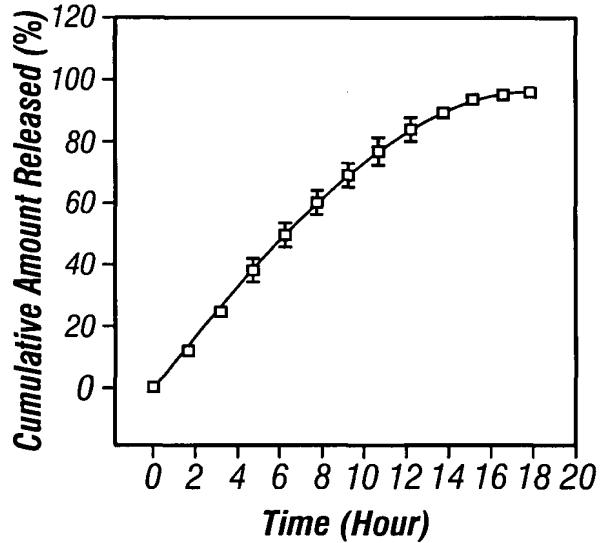


FIG. 4A

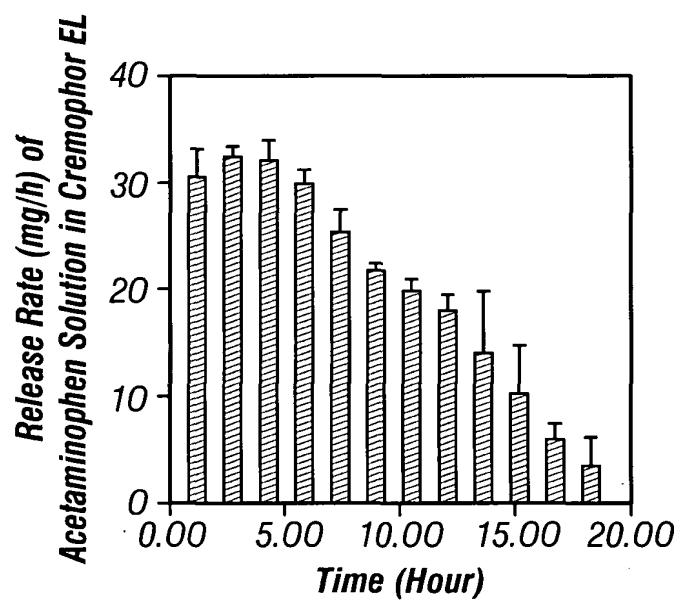


FIG. 4B

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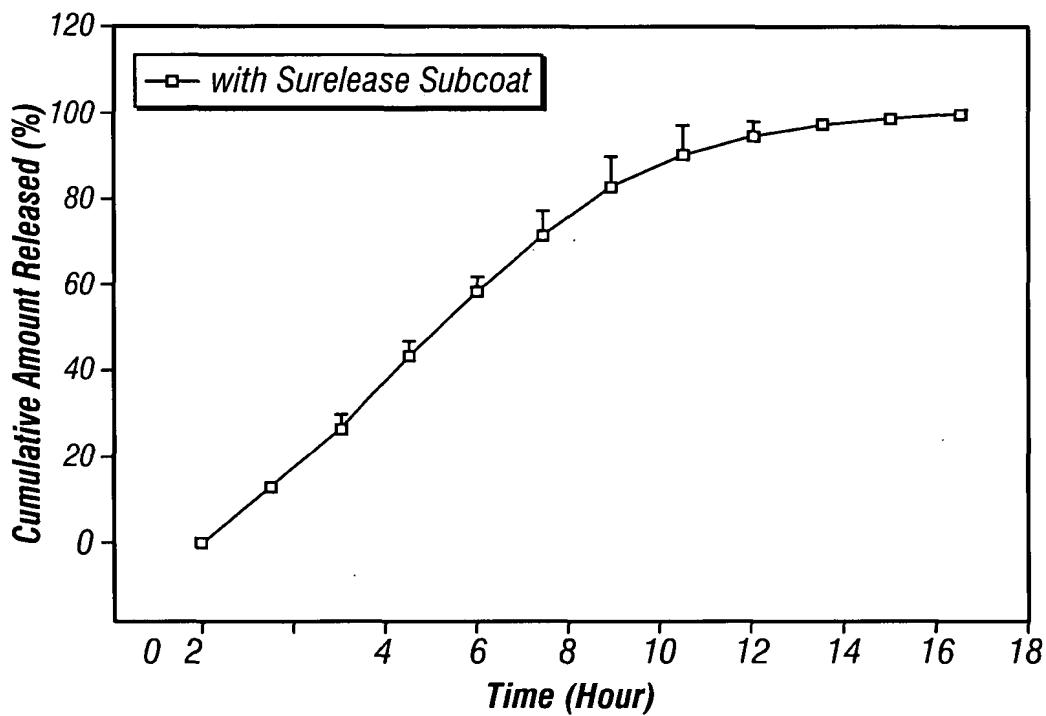


FIG. 5

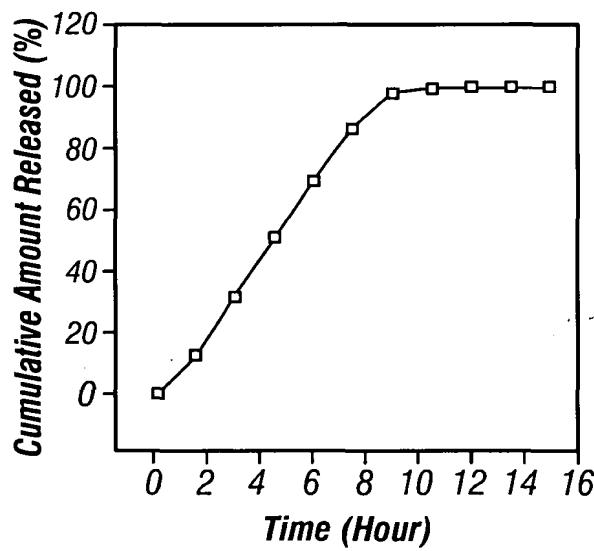


FIG. 6

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Table 1

Pan Coater	Target
Nozzle Size (mm)	012
Nozzle Air Cap No. (mm)	015
Atomization Air Flow Rate (slpm)	80
Pattern Air Flow Rate (slpm)	30
Gun Air Flow Rate (slpm)	110
Pump Speed (ml/min/gun)	15
Pan Speed (rpm)	15
Inlet Air Temperature (C)	Adjust as needed to maintain exhaust temperature
Exhaust Air Temperature (C)	28
Gun-To-Bed Distance (inches)	6
Inlet Air Flow (cfm)	325
Pan Pressure (inches of water)	-1